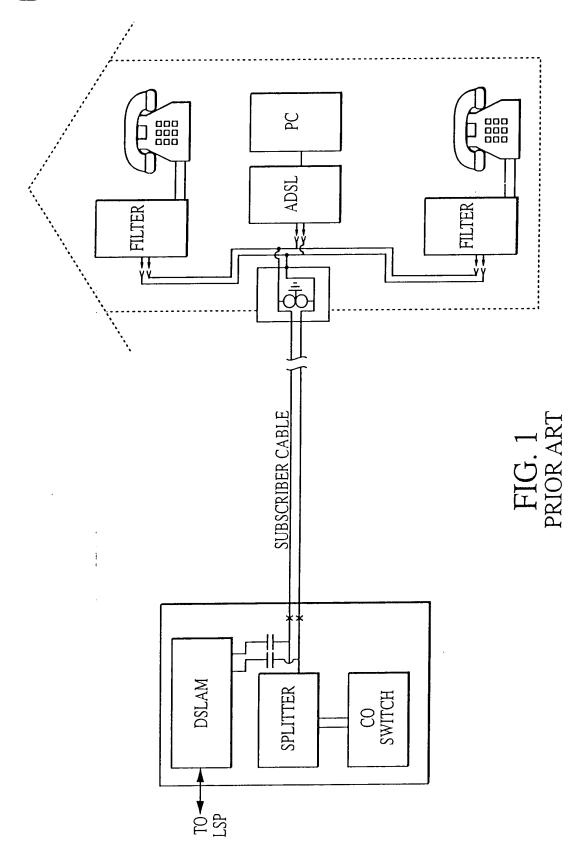
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3Inventor(s): Charles Watts, et al.
Filed: 09/17/2003 / Serial No.: 10/666,580
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Inventor(s): Charles Watts, et al.
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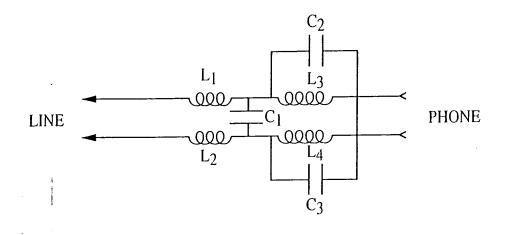
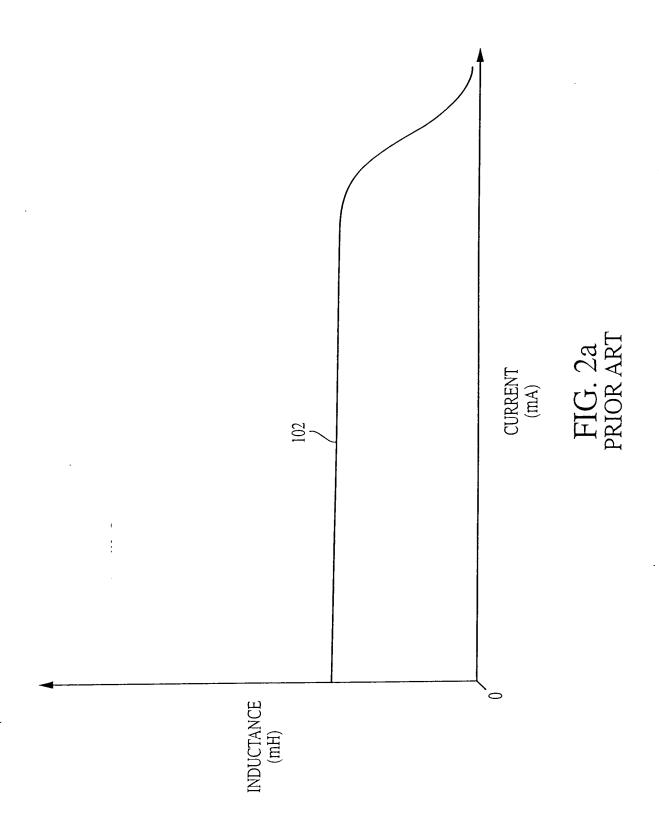


FIG. 1a PRIOR ART

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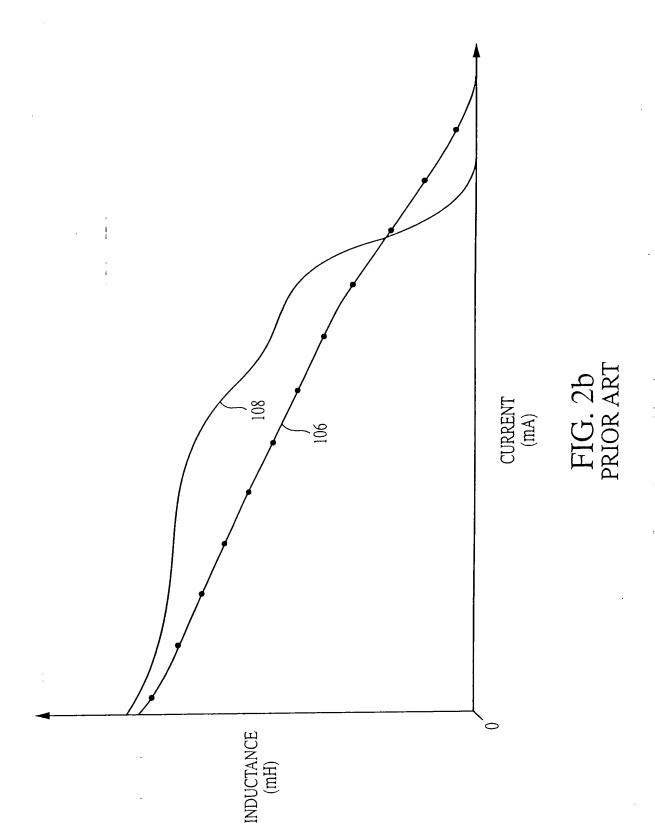
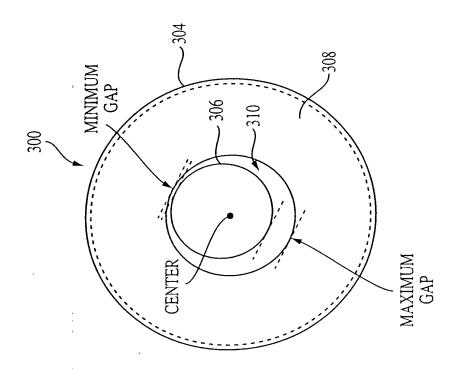
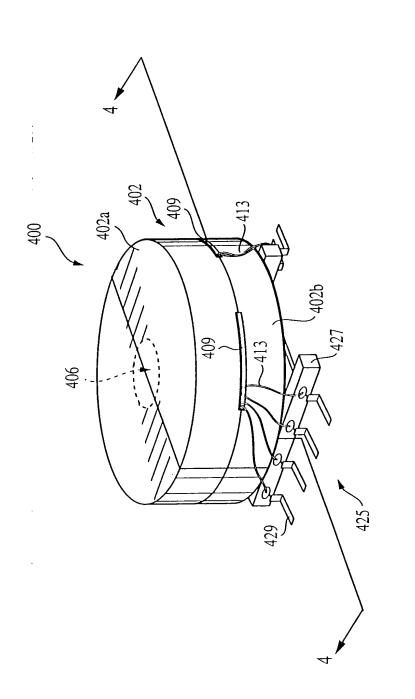


FIG. 3 PRIOR ART

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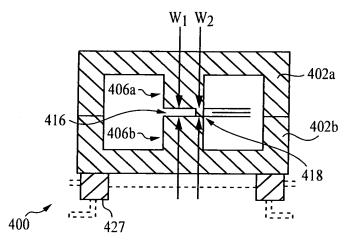


FIG. 4a

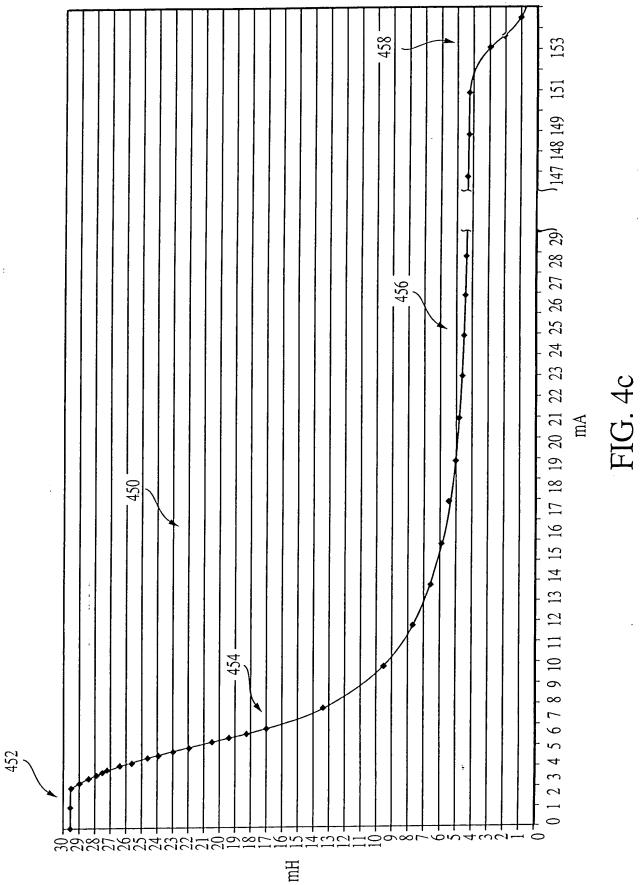
416 402a 406 406

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(IG. 4b)

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Inventor(s): Charles Watts, et al.
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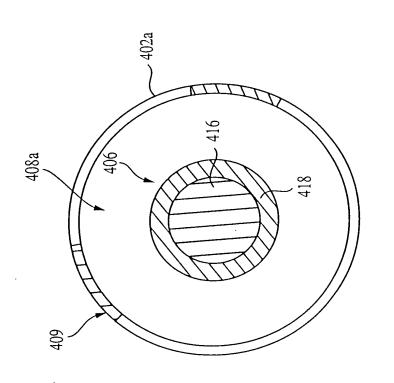
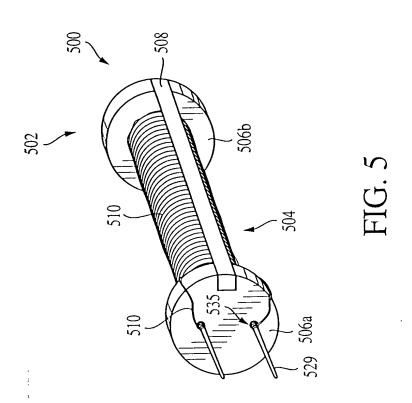


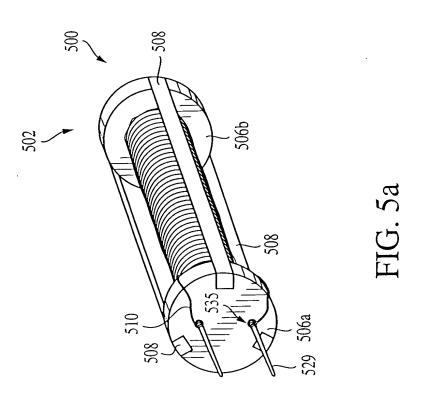
FIG. 4e

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Inventor(s): Charles Watts, et al.
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Inventor(s): Charles Watts, et al.
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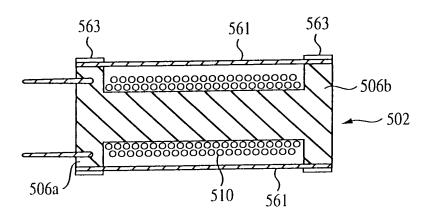
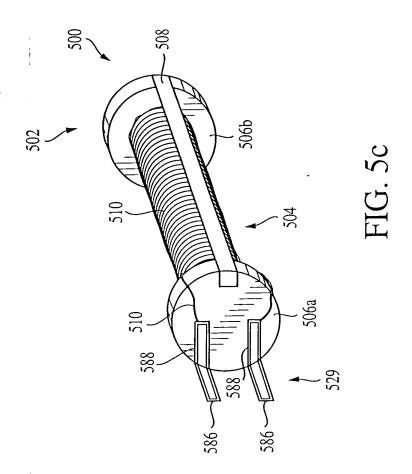


FIG. 5b

Inventor(s): Charles Watts, et al.
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Inventor(s): Charles Watts, et al.
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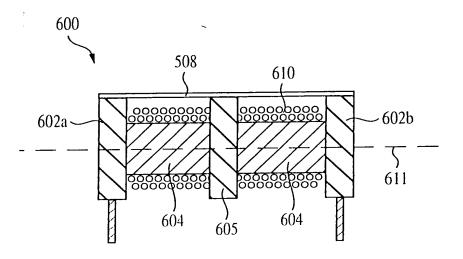
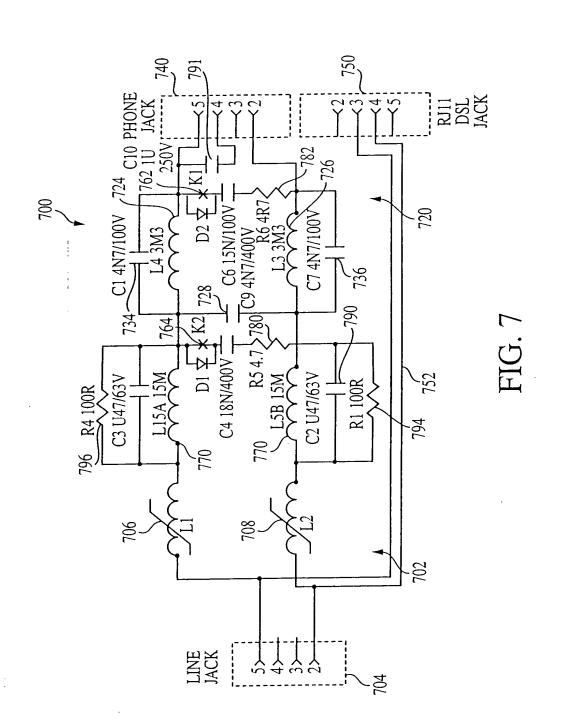


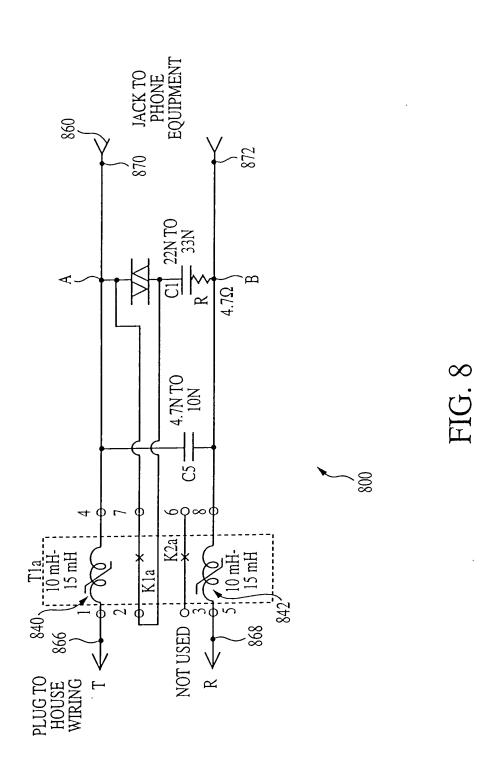
FIG. 6

Inventor(s): Charles Watts, et al.
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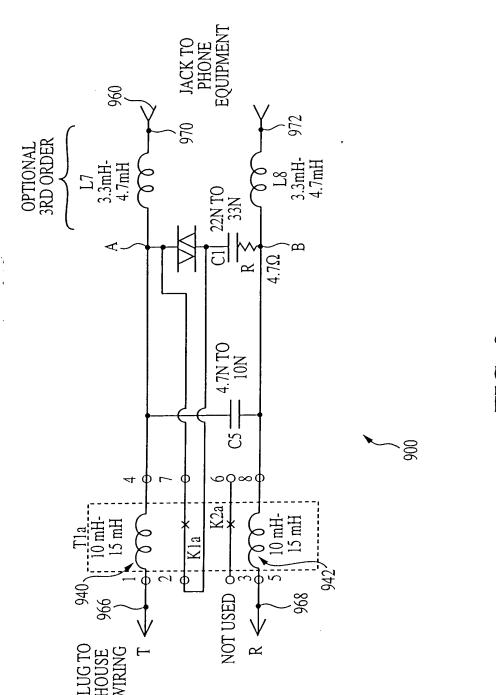


Inventor(s): Charles Watts, et al.
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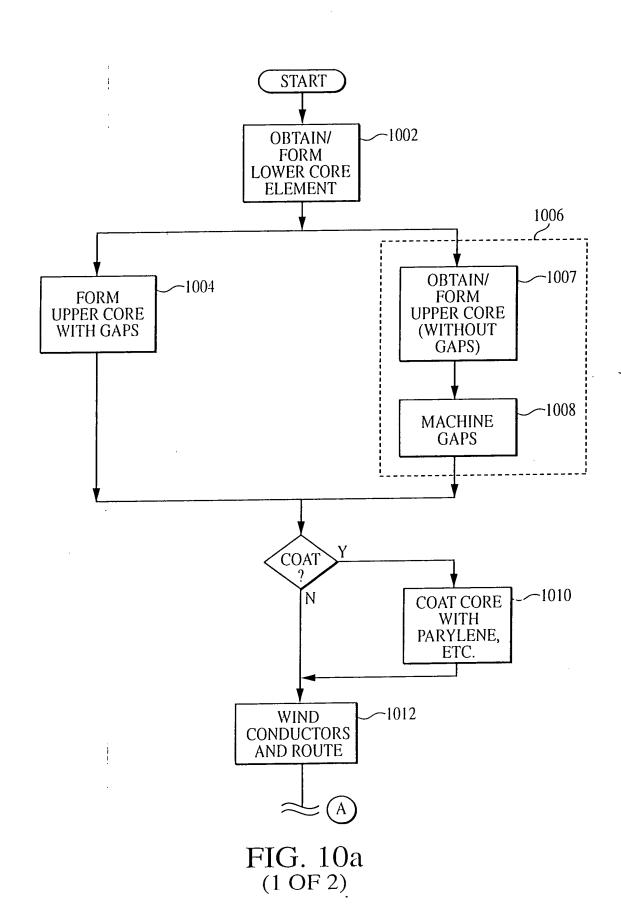




Inventor(s): Charles Watts, et al.
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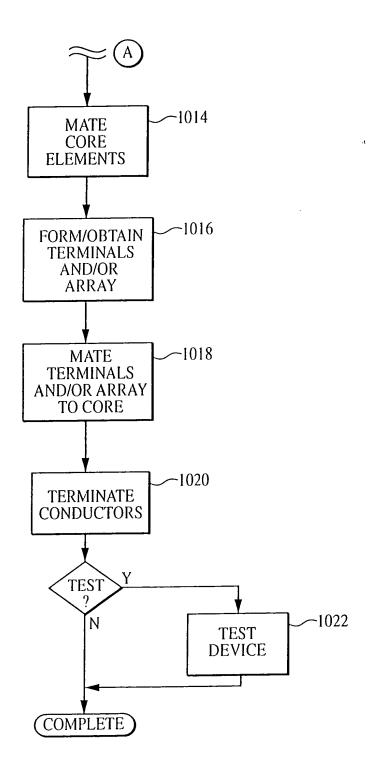


FIG. 10a (2 OF 2)

Inventor(s): Charles Watts, et al.
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AND METHOD

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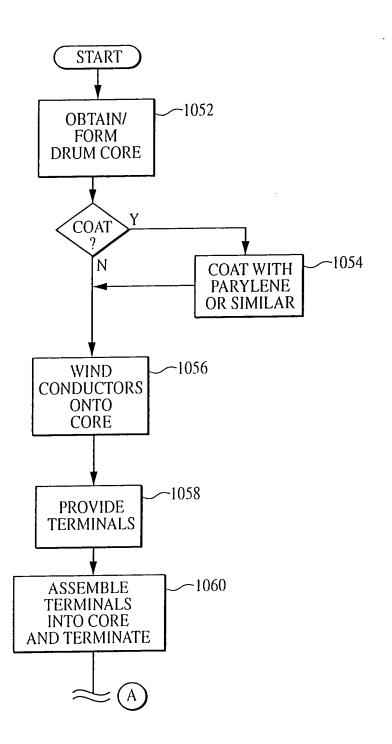


FIG. 10b (1 OF 2)

Inventor(s): Charles Watts, et al.
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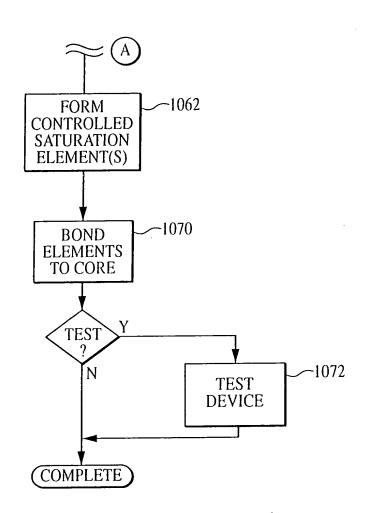


FIG. 10b (2 OF 2)

Inventor(s): Charles Watts, et al.
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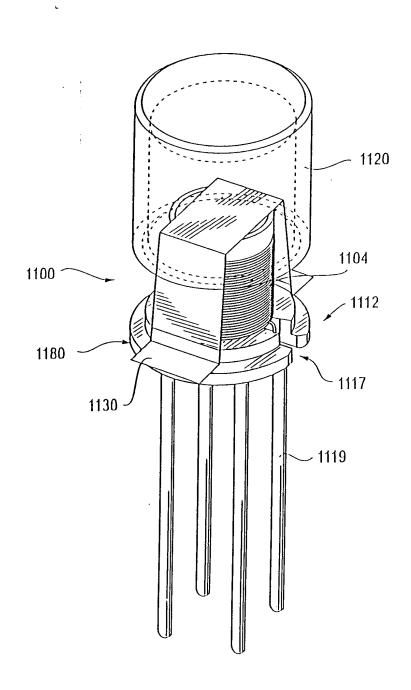


FIG. 11

Inventor(s): Charles Watts, et al.
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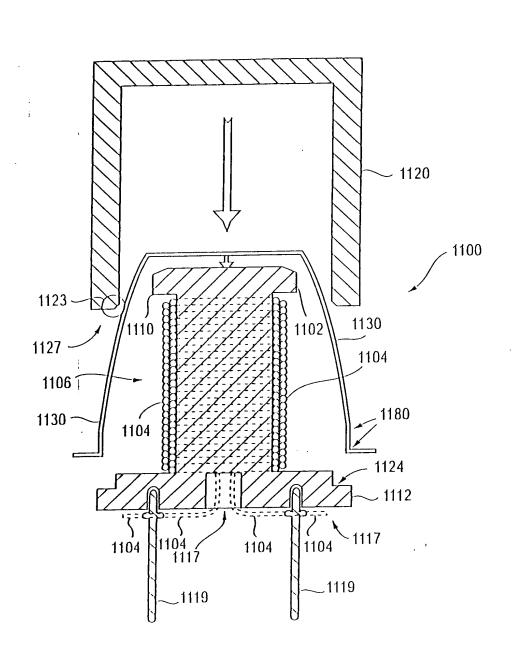


FIG. 11a

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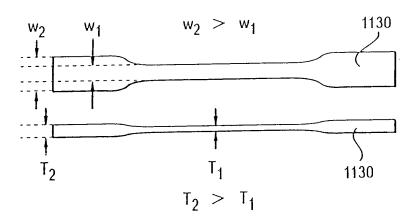


FIG. 11b

Inventor(s): Charles Watts, et al.
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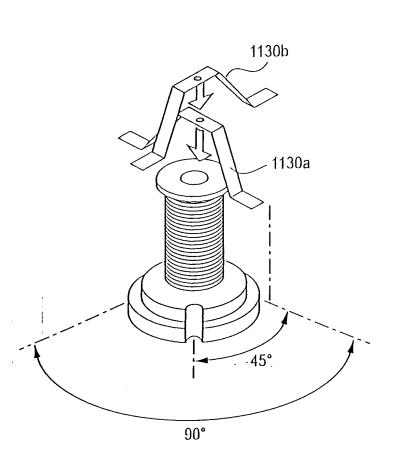


FIG. 11c

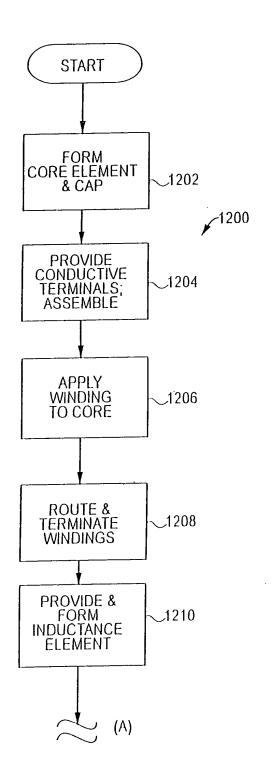


FIG. 12 (PART 1 OF 2)

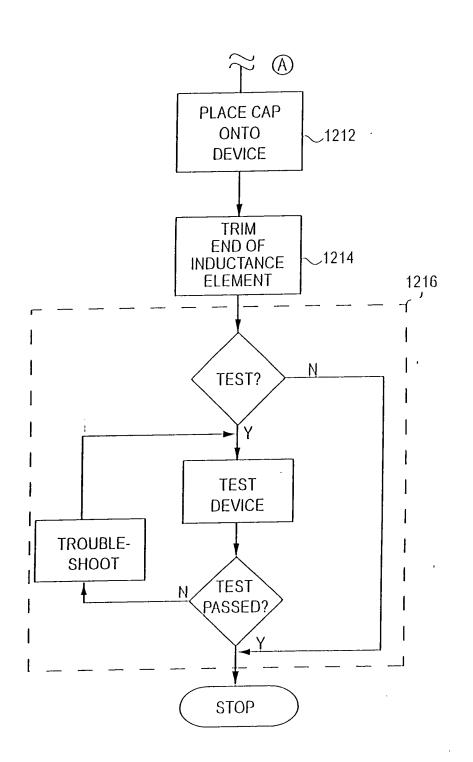


FIG. 12 (PART 2 OF 2)

Inventor(s): Charles Watts, et al.
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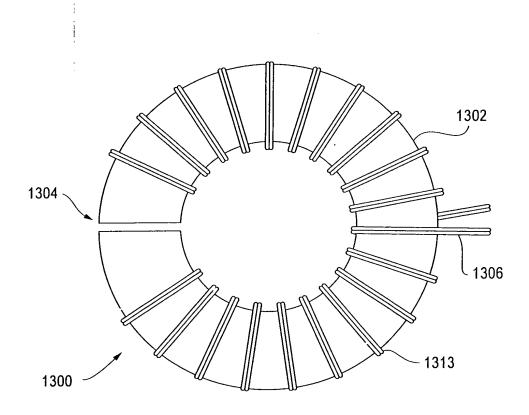


FIG. 13

Inventor(s): Charles Watts, et al.
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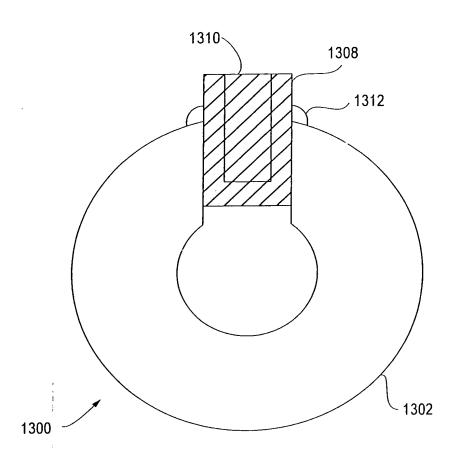


FIG. 14

Inventor(s): Charles Watts, et al.
Filed: 09/17/2003 / Serial No.: 10/666,580
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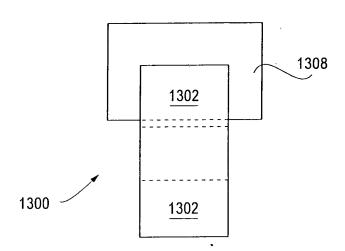


FIG. 14a

Inventor(s): Charles Watts, et al.
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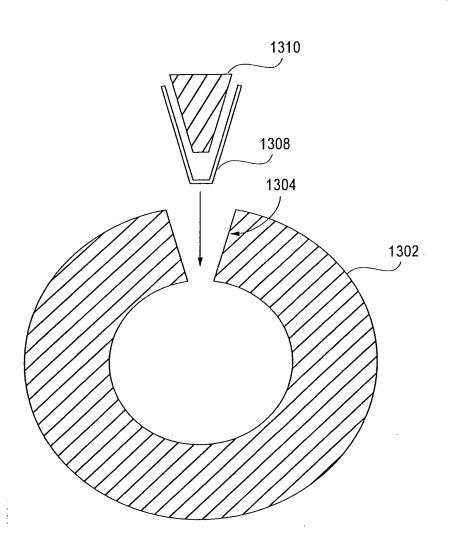


FIG. 14b

Inventor(s): Charles Watts, et al.
Filed: 09/17/2003 / Serial No.: 10/666,580
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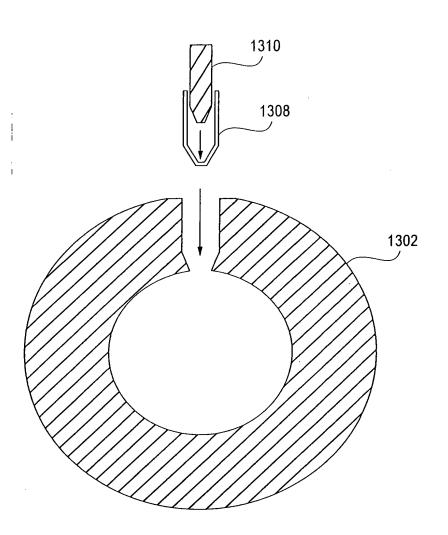


FIG. 14c

Inventor(s): Charles Watts, et al.
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START PROVIDE TOROID _1502 **CORE 1500 GAP** 1504ر **CORE** SELECT & FORM INSERT _1506 **COMPONENTS INSERT COMPONENTS** 1508 **INTO GAP** IN CORE **FIX INSERT** 1510 COMPONENTS -**IN PLACE**

FIG. 15

Inventor(s): Charles Watts, et al.
Filed: 09/17/2003 / Serial No.: 10/666,580
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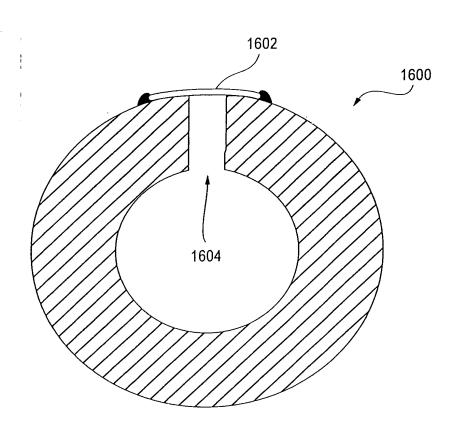


FIG. 16

Inventor(s): Charles Watts, et al.
Filed: 09/17/2003 / Serial No.: 10/666,580
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AND METHOD

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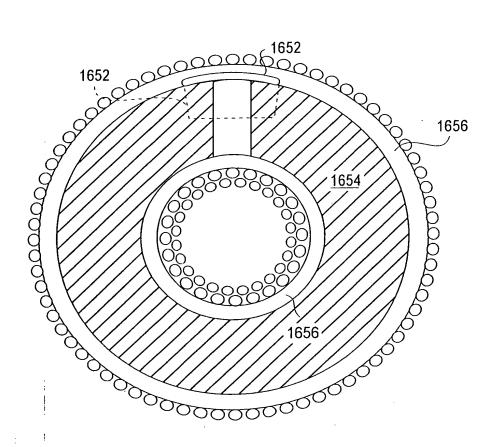
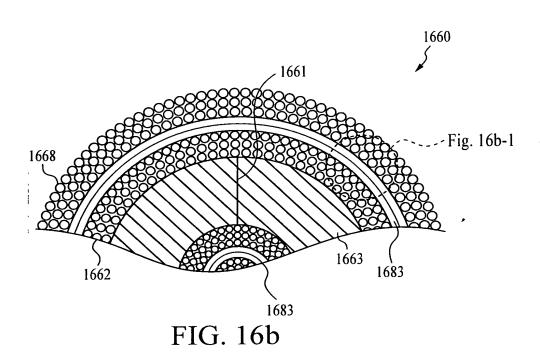


FIG. 16a

Inventor(s): Charles Watts, et al.
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AND METHOD

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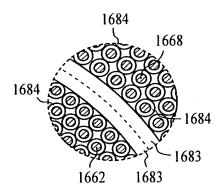


FIG. 16b-1